Approved For Release 2008/12/04 : CIA-RDP80T00246A003300290001-3 SEE BOTTOM OF PAGE FOR SPECIAL CONTROLS, IF ANY C-O-N-F-I-D-E-N-T-I-A-L This material contains information affecting the INFORMATION REPORT National Defense of the United States within the meaning of the Espionage Laws, Title 18, U.S.C. Secs. 793 and 794, the transmission or revelation PREPARED AND DISSEMINATED BY of which in any manner to an unauthorized per **CENTRAL INTELLIGENCE AGENCY** son is prohibited by law. SUBJECT 1 Apr 58 Cheorghiu Dej Shipyard / Freighters for USSR and Red NO. OF PAGES NO. OF ENCLS. China / Sea-going Cranes / Soviet Instrumentation / Soviet Marine Inspection SUPPLEMENT TO REPORT # 25X1 THIS IS UNEVALUATED INFORMATION The Cheorghiu Dej Shipyard (47°32' N/19°04'E), in Budapest XIII, is located 1. on the east bank of the Damube River, sheltered by an island used for publi25X1 recreation. Its waterfront is really a bay, since the only navigable access to it is from the south. Just north of it, on the same side of the Danube, is what is known as "New Post," while on the west bank lies "Old Buda," which in the days of the Romans was known as Ancient Aquincum. These two areas are connected by an east-west railroad bridge, one portion of which crosses the island. Access to the island is by ferryboat that plies between its southerly tip and the east bank of the river. The shippard itself extends roughly from where the railroad bridge crosses the bay to a point opposite the southern and 25X1 of the island, to be about one mile. sketch of the plant layout, but it is not to scale, See sketch at end of 25X1 paragraph 8 . Cheorghin Dej Shippard comes under the authority of the Ministry of Heavy 2. Industries. Its population numbers about 4 thousand persons, including 5 to 600 whitecollar individuals. The direction of the yard is headed by a general manager. followed by a technical director. Under the latter come three chief engineers: one for machinery, one for construction, and one for electrical equipment. As of my departure in September 1957, the general manager was , a member of the Communist Party, who had formerly been a welder, but was quite intelligent and a good administrator. The technical director then was one Jeseph Paal, likewise a CP member, who was a trained engineer. None of the three chief engineers was a party member, although there was always pressure on them to join. What it amounted to was that their abills were so in demand that they were needed whether in the party or not. 25X1 3. considering the immediate future possibilities of the shippart op the three chief engineers are the three key to the place,



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the best workers at the yard earn 2 to 3 thousand forints a month, with less skilled around 14 to 15 hundred. A normal work day is frem 0700 to 1600 hours. Some of the areas worked two shifts; a three-shift operation would be quite unusual.

the yard capacity, previding materials were always 25X1 available when needed and the personnel really worked on a two-shift basis; would amount to about twelve 11,000-M/ton ships a year, four 100-ton seagoing floating cranes, and perhaps twenty smaller (5-ton) cranes such as grab-cranes used for transferring cargo from one ship to another.

reducts of the yard include ship hulls, machinery equipment for cranes, welded parts, castings, foundations for cranes, piping, and the like.

designed and built our own switchboards, items like motors and generators were bought from the Ganz motor works. In addition, about 10% of the yard's production was for other industries, especially foundry and constructural items like large transformer containers.

years ago, part of the plant on the landward side was separated from the ship-yard proper, and today it produces land-based cranes.

separation was effected in order to provide some worthy CP back with a top managerial post.

Actual production at the yard is difficult to estimate for several reasons, regardless of what the plan may call for. One of these is the disinclination of the workers to do their best, for this slows down output and forces the management to order overtime operations, and consequent higher pay. Another is that material shortages are a chronic obstacle. The worst ones usually involve steel sheets. Then there is the matter of wood, all of which is imported, mostly from Rumania. But other items frequently disrupt an entire production schedule, and at one time short on lead-covered cable for two months because of a breakdown in the only plant in Hungary that produced it. This plant was the former Feltin & Guillaume, now called the Electric Machine and Cable Factory, which is an amalgamation with the former local Siemens plant.

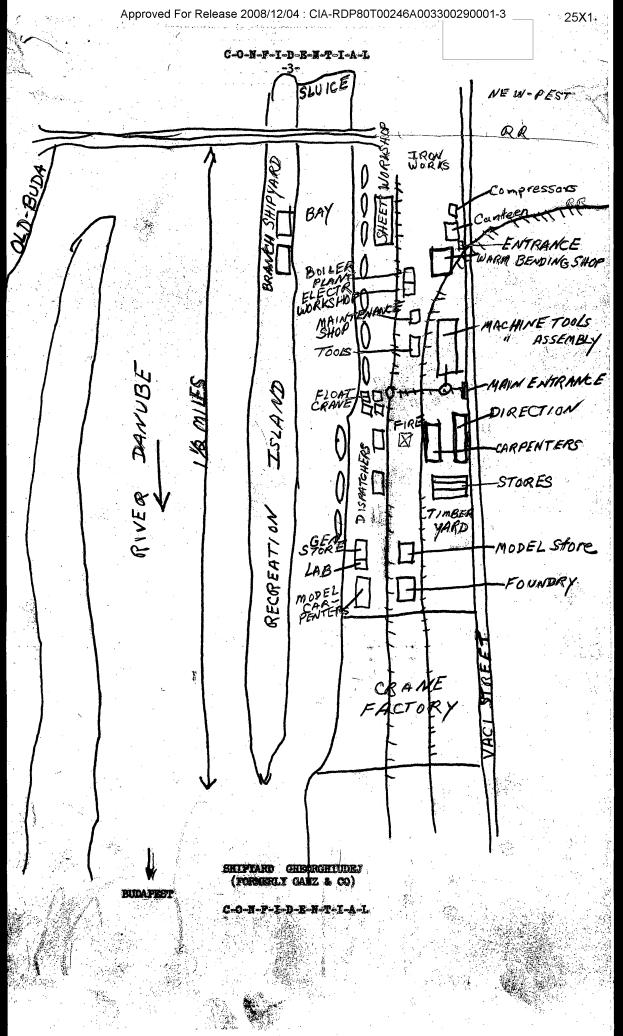
Semething is always lacking, and the general manager spent a large part of his time rushing about to various suppliers begging and bribing for shipments.

7. Operations at the yard were partly mass assembly and partly sub-assembly as to techniques, depending on the items required. When running a dozen identical hulls at once, mass production was attempted as far as possible.

Incidentally, all our ships were welded, not rivetted, a big advance for Hungary.

Ship launchings were done sideways, as the bay was too narrow for ordinary launching. The ships were built end to end along the bay, and slid sideways into the water. They were held by chains from the ships to pylons, and released on signal. Sometimes, if the ways were not sufficiently greated for gravity launching, they had to be cranked down to the water. Otherwise, there was nothing unusual about this. Having been launched, if they were sea-going types the many low Damube bridges required that the superstructers be put in the holds and not assembled until they had been taken down to the sea. Also, at times the Datube draws so little water that deliveries can be held up for months; ordinarily, one can expect a usable depth of 3 to 4 meters.

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9.	The Soviet connection with operation of the shippard is (or at least was)
,	maintained through personnel of the Soviet sea registry. This organization
	has an office in Budapest manned by a number of young engineers and
	tehnnicians called "surveyors." whose job it is to check on the technical
	progress of ships and cranes being built for the USER. In point of fact,
	as far as electricity was concerned. these youngsters knew 25X1
	almost nothing about what was involved. Besides this group, the Seviets also
	had a Budanest office for their importing organization, and members of this
	shop had the responsibility of monitoring the commercial aspect of anything
	built for the Seviets.
10.	One of the first ships built for the Seviets was the "Chiaturi"
10.	delivered in 1947.
	uncomfortable duty because the local waters were still full of mines. This
i	able and Of material land 20 rella drove E am 6 material short landed and watched
Ì	roughly 2,300 M/tons. She was a diesel-electric vessel,
ę i	the Soviets had built
î Ç	passenger cabins into her for service in the Black Sea and occasionally in the
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ì	Adriatic. 25X1
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11.	Prior to this, in 1956, produced for the Peles a 1,000-M/ton 600-passenger
1	vessel which they named the "Maszowsze," and which they used as a workers'
₫ *	holiday ship operating out of Gdansk along the Baltic.
1	
12.	In 1947, Cheorghiu Dej began delivering to the Seviets a series of cargo ships25X1
÷	that had been originally designed about 1938 for Mungarian trade with the Near
ě	East; the idea was to make Budapest itself an "ixland seaport." The prototype
į	of this boat was called the "Tisza," after a Hungarian river,
1	particular boat is probably still in use. Although somewhat modified by the
Ť.	Soviets to make them more seaworthy (higher superstructure, for example,) the 25X1
á	same basic hull design was used, and called them all Tiszas.
¥.	
Ę.	In any case, between 1947 and
)	September 1957, the yard made between 50 and 90 Tiszas for the Soviets. They
- E	took about 8 months to build, and launched about one a month. These, with
, i	superstructure packed in the hold, were delivered to Brails, Russia, where 25X1
1	the superstructure was added and the ship ritted for sea. Deliveries to the
4	Soviets were due to terminate in the summer of 1958.
1	
13.	The Tisza is a cargo vessel of 1,100 dead weight metric tens. She is 73 meters
	long, 10 wide, 10 high, and loaded draws about 42 meters. Empty, but with
ij	superstructure stowed in the hold, she draws 2.8 meters. Manned by a crew of
1	28, the Tisza's pilot house and machinery are aft, with three main holds divided
1 9	in the center for cargo control. She is powered by two 400HP diesels, designed
	by the late Hungarian engineer, Jendrassik, and her twin screws give her a
	speed of 92 knots loaded. Her fuel endurance is between 2 and 3,000 miles.
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14.	Tisza equipment includes six electric cranes, each having a 2-ton capacity,
	and one big boom for 10 tens. There is no other special equipment
5.	The Soviets add their own vireless
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i,	put in German or Swiss chronemeters, Hungarian sextants, and Soviet
100	electrologs, magnetic compasses, and fathometers. All these instruments were
	very simple. For example, the fathemeters were indicating, but not recording
	instruments. Their dial registered from zero to 400 meters; this was a circular
	at a mint and the man a father that I do the man and the said and the
	dial to indicate depth. In the hold, built an oscillating box before launch-
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:	ing. On the whole, this instrument had an accuracy of between 1%

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ing. On the whole, this instrument had an accuracy of between 1% and 2% when it worked. The trouble was that the radio tubes were of such poer quality that they had to be replaced frequently.

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	The Parent DE smiths are so	
15.	The price of the Tisza was around US\$ 240 thousand. The first 25 units or so	
	went to the Soviets as war reparations, after which they paid 60% of the cost,	
	with the Hungarian Government raying the remaining 40%. The whole transaction	05.74
	was really a beckkeeping proposition, since payment was in imports from the USSR. the Tiszas to be one of Eurgary's best export	25X1
	items, and only the Cheerghiu Dej yard made them. As for home deliveries, two	
	Tiszas were sold to the Hugarian Mavigation Company, and as of 1956 this	1
	organization was to receive one unit a year.	
	olimisation has so leasing and mure a least.	
16.	With each Tisza deliveUNCODEDsad to supply a "guarantee mechanic" to go along	25X1
ro.	and spend a year aboard. When these returned learned what little know	OEV4
	about the ships and their use. Whereas some units were	25X1
•	kept in the Black Sea for general cargo, most of them were taken to the orient,	05)//
	where they served to haul coal between Sakhalim Island and Vladivostok.	25X1
	the Soviets piled a couple on the rocks semswhere, and lost	051/4
	them). these vessels were not suitable for	25X1
	naval tenders, at least not as tankers, although they could be so used if the	* :
	liquids were in sealed barrels.	
		, ,
17.	The Chinese Communists got a few Tiszas, probably not more than four.	25X1
	although they bought	
	three centes each of several hundred drawings about tarms years app.	- National
	the Chinese never said anything.	
	these drawings to build their own risess we would have heard plenty of complaint these drawings to build their own rises would have heard plenty of complaint about it.	1000
	Tisza program to the Seviets was due to halt during mid-1958, and to my knowled	90
	there were no plans to make any for the Chinese.	5X1
-0	The Seviets, however, want more cargo ships from @meorgiu Dej. In April 1956,	
18.	a Soviet technical commission arrived in Budapest and started negotiations for	
	the production of a larger, more powerful vessel. They had visited various	25X1
	shipmende on the Continent, and knew pretty much what they wanted. They then	
	decided would do the building, quite evidently without considering the	
	difference in quality and excabilities between our yard and those of the west.	
	their misses we to get senething better than the Riszas, which were pretty	
	The late by then Way wanted it a little larger - about 1.400 M/tons - and the	<i>t</i> ,
	wented it to have a greed of 14 knots, which called for two diesels of own ar	مي
	each. They had even decided on the engine they wanted: another Jenurassik	25X1
anti-	enly a prototype had been built and	25X1
47.7	which so little about that it would take us months to produce a single	
	one, if could do it at all.	
		05)//
19.	The contribution to this new boat called for using the most	25X1
	recent West German developments in marine electrical equipment, and on this	25X1
	the Soviets insisted.	
	developments, and could not hope to give them what they wanted. refused to	25X1
	sign their centract (the other two chief engineers were also to be signers), and only after the management advised that if did not sign they would be	
4		25 X 1
	forced to "get semebody who will," did do so. hate to think what the out-	
	come of that effort will be-when left in September, the whole matter was still being worked out on the drawing boards, and if they meet a delivery	
	schedule of one unit by the end of 1958 it will be a miracle.	
•	they can do it, but if they do launch something there will be a lot of nervous	
	people aboard for sea trials. This ship, incidentally, is to have all Soviet	
	equipment.	

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25X1

20. Another major production item of the Gheorghiu Dej yard was a 100-ten seagoing floating crane. Of these, about 25 have gone to the USSR, one to Bulgaria, one to Yugoslavia, and one to Poland. This is a very versatile, rotating crane, used mainly for heavy freight and for harbor construction. In 1948, went to Reversesisk, on the Black Sea, to set it up. Its purpose was to reconstruct the badly-damaged harbor, and it was to be used to lift huge concrete blocks for the mole.

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- The 100-ton seagoing crane is equipped with one 100-ton hook and one 25-ton hook; the latter moves four times faster than the former. There are four 100-HP electric DC motors aboard, one each for the two hooks, a third for hauling the jib, and the fourth for turning the crane on its axis. In addition, each of the crane's two screws is driven by a 120-HP motor that gives the crane a forward movement of about 5 knots in still water. All these maters are supplied by two 180-HP diesel generators, and are so heeked up that the crane operator can work two motions at the same time. There are two operating cabins, one for the cranes and one for the projecters. The barge itself can be swung by manipulating two wheels in the pilot house that control the forward and reverse movement of the two props. The hull is square, and at each corner there is an achor and jib for controlling it. The betten is not flat: at the rear it is deeper, and at that point draws about 2 meters. The rig calls for a crew of 24 on a 3-shift basis, and in the pantoons there are accommodations for these, including bunks, a galley, het water, and the like. Also in the pentoons are located ballast and oil tanks, and the required pumps to regulate the ballast.
- 22. In connection with granes, the Soviets, had bought several hundred of the seagoing 5-ten units, but have decided they want them henceforth delivered on flatears instead of via the Danube as previously. The reason given for this was that they want to use the new ones at inland points that call for overland delivery.

 with the problem of dividing the pontoons in such a fashion that they could be shipped by rail—the superstructure was no great problem but the platform was a headache—and the first of these was to be delivered during 1958.

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about how many of these units the Soviets want, but presumably in the hundreds.

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